

	PAKKA LTD. INTEGRATED MANAGEMENT SYSTEM		Doc. No. : IMS/YPL/R&D					
			Issue No :01					
	SANGH MANUAL		Issue Date : 01/12/2020					
			Rev. No :79 Page 1					
Application :			Technical Data Sheet of UnBleached Kraft					
Bakery Bags, Food items Packing,								
Grocery Bags								
			Unbleached Kraft					
Certificate: ISO 9001,ISO 14001,ISO 45001			GSM Range		32 GSM - 80 GSM			
ISO 22000, FSC (COC)			Grade Name		GSR (GOLDEN SUPER DELUX			
Parameters	Units	Test Method	GSM Range					
			32	38	40	50	60	65
GSM Tolerance	g/m ²		±2	±2	±5%	±5%	±5%	±5%
Avg.Burst Factor	Min.	(T 403 os -76)	18	18	20	20	20	20
Average Tear Factor	Min.	(T 414 om – 82)	45	45	50	50	50	50
Avg. Tensile Strength	Min. (Kg./15mm)	(T 404 om -82)	1.5	1.5	2.0	3.0	3.0	3.0
Cobb - 60	g./m ² (max)	(T 441 om – 82)	40	40	40	40	40	40
Moisture	(%)	(T 412 om – 88)	5±0.5	5±0.5	5±0.5	5±0.5	5±0.5	6.5±0.5
Issued By		Technical Services Head			Document No.			
Signature		Ashish tripathi			Total Pages			
Issue Date		8-Mar-24			Version No			
					Revision No			

0/F41	
19	
aft	
(E RIBBED)	
70	80
±5%	±5%
20	20
50	50
3.5	3.5
40	40
6.5±0.5	6.5±0.5
1	
1	
1	
79	